

Date: 05.11.2025

To
Deputy Director General of Forests (C),
Integrated Regional Office, RAIPUR
Ground Floor, Aranya Bhawan, North Block, Sector- 19,
Naya Raipur, Atal Nagar, Chhattisgarh – 492002

Sub: Proposed Integrated Cement Plant - Clinker (3.25 MTPA), Cement (2.5 MTPA), WHRS (15 MW) and D.G. Set (1000 KVA) at Village: Kharora, Tehsil: Kharora (Earlier Tilda), District: Raipur, Chhattisgarh by M/s. Dalmia Cement (Bharat) Ltd.-**Submission of Half-Yearly Compliance-reg.**

Ref: Environmental Clearance (EC) granted by MOEFCC, Govt. of India (EC Identification No. - EC23A009CG198000; File No. - IA-J-11011/163/2019-IA-II (IND-I); Dated: 16/03/2023

Dear Sir,

With reference to above subject matter and referred letter, we would like to mention that **No activity is initiated at site as the associated Mining Lease is yet to be granted by the Govt. of Chhattisgarh.** Site preparation activity along with detailed engineering and ordering of plant machineries will be initiated once the mining lease is granted, executed and registered.

We are herewith submitting point wise Half-Yearly Compliance report of conditions laid down in Environment Clearance for the period **April, 2025 to September, 2025** for your kind perusal and record.

Thanking You

Yours faithfully,
For Dalmia Cement (Bharat) Ltd.

V Karthikeyan

Executive Director

Encl: As Above

CC:

- 1) The Regional Officer, Ministry of Environment, Forest and Climate Change, Integrated Regional Office, Aranya Bhawan, North Block, Sector-19 Naya Raipur, Atal Nagar, Chhattisgarh - 492002.
- 2) The Regional Directorate, Central Pollution Control Board (CPCB-Central Zone), Parivesh Bhawan, Paryavaran Parisar E-5, Arera Colony, Bhopal-462016.

Proposed Integrated Cement Plant - Clinker (3.25 MTPA), Cement (2.5 MTPA), WHRS (15 MW) and D.G. Set (1000 KVA) at Village: Kharora, Tehsil: Kharora (Earlier Tilda), District: Raipur, Chhattisgarh by M/s. Dalmia Cement (Bharat) Ltd.

HALF YEARLY COMPLIANCE REPORT OF ENVIRONMENTAL CLEARANCE

APRIL 2025 TO SEPTEMBER 2025

EC Identification No. - EC23A009CG198000; File No. - IA-J-11011/163/2019-IA-II (IND-I);

Dated: 16/03/2023.

No activity is initiated as the associated Mining Lease is yet to granted by the Govt. of Chhattisgarh. Site preparation activity along with detailed engineering and ordering of plant machineries will be initiated once the mining lease is granted, executed and registered.

A. Specific conditions

Sr.	Conditions	Compliance
i.	The PP shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.	Agree to comply with the initiation of site developmental activities.
ii.	The project proponent shall utilize modern technologies for capturing of carbon emitted and shall also develop carbon sink/carbon sequestration resources capable of capturing more than emitted. The implementation report shall be submitted to the IRO, MoEF&CC in this regard.	Noted for compliance during plant machinery ordering.
iii.	The nearest habitations to plant are Kharora (NP) (1.2 km, SE), Kesla (1.8 km, SE), Math (2.0 km, SW), Nawagaon (2.5 km, South), Pachri (2.5 km, NNE), Bardih (2.5 km, East), Chheriya (2.6 km, NNE) and Nahardih (2.9 km, ENE). Project Proponent shall take appropriate environmental safeguard measures to minimise the impact on the habitation of the locals. The PP shall also include some of these locations in its environmental monitoring programme.	Noted for compliance with the initiation of site developmental activities.
iv.	Two seasonal water reservoirs towards north along with Mahanadi Canal (Baloda branch) (3.5 km, ENE), Mahanadi Canal (Lawan branch) (4.5 km, South), Mahanadi Canal (Bhatapara branch) (5.5 km, WSW), Pindraon Tank (2.5 km, West), Pikridih Tank (4.0 km, WSW), Kumhari Tank (4.5 km, North), Kosrangi Tank (7.5 km, SE), Tengna Nala (8.5 km, NNE) and Khorsi Nala (9.5 km, ENE) exists within the study area of 10 km from the project site. A robust and full proof Drainage Conservation scheme to protect the natural drainage and its flow parameters; along with Soil conservation	Noted for compliance during detailed engineering and initiation of site developmental activities.

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Sr.	Conditions	Compliance
	scheme and multiple Erosion control measures shall be implemented.	
v.	As committed, PP shall adopt villages namely Kharora, Nahardih, Bardih and Kesla and formulate Village Adoption program consisting of need-based community development activities, to develop them into model villages.	Noted for compliance. Plan submitted, activity will be initiated along with commissioning of the plant.
vi.	The water requirement for the proposed project of 1850m ³ /day, is proposed to be met from ground water. Necessary permission shall be obtained from the Competent Authority in this regard. PP shall explore the possibility of shifting to alternate source of water to reduce dependency on groundwater.	Complied. Permission for groundwater abstraction has been obtained from CGWA vide NOC No. CGWA/NOC/IND/ORIG/2024/20450 dated 26/06/2024 and valid upto 25/06/2027. Copy of the NOC was submitted along with the previous Half-Yearly Compliance report.
vii.	Three tier Green Belt shall be developed in a time frame of one year covering at least 40% of the total project area as per the submitted plan with native species all along the periphery of the project site of adequate width and tree density shall not be less than 2500 per ha. Survival rate of green belt developed shall be monitored on periodic basis to ensure that damaged plants are replaced with new plants in the subsequent years. PP shall develop greenbelt in the form of shelter belt comprising of total of 6 rows of 2x2 m plantation with tall trees & broad leaves with thick canopy along with windshield inside the plant premises to act as green barrier for air pollution & noise levels towards the villages namely Kharora (NP) (1.2 km, SE), Kesla (1.8 km, SE), Math (2.0 km, SW), Nawagaon (2.5 km, South), Pachri (2.5 km, NNE), Bardih (2.5 km, East), Chheriya (2.6 km, NNE) and Nahardih (2.9 km, ENE). Compliance status in this regard, shall be submitted to concerned Regional Office of the MoEF&CC.	Noted for compliance. Activity shall be initiated with the site developmental activities.
viii.	Greening and Paving shall be implemented in the plant area to arrest soil erosion and dust pollution from exposed soil surface.	Noted for compliance.
ix.	The proposed project shall be designed as "Zero Liquid Discharge" Plant. ETP shall be installed and there shall be no discharge of effluent from the plant. Domestic effluent shall be treated in Sewage Treatment Plant. MSW waste shall be treated in digester and recovered gas shall be used in the canteen.	Noted for compliance.
x.	The PP shall also undertake rain water harvesting measures as per the plan submitted in the EIA/EMP	Noted for compliance during operation.

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Sr.	Conditions	Compliance
	report and reduce water dependence from the outside source.	
xi.	All stockyards shall be having impervious flooring and shall be equipped with water spray system for dust suppression. Stock yards shall also have garland drains to trap the run off material.	Noted for compliance.
xii.	All internal and connecting road to the Highway shall be black topped/ concreted with suitable load in term of Million Standard Axle (MSA) as per IRC guidelines.	Noted for compliance.
xiii.	Performance monitoring of pollution control equipment shall be taken up yearly and compliance status in this regard shall be reported to the concerned Regional Office of the MoEF&CC.	Noted for compliance during operation.
xiv.	Dioxin and furans shall be monitored twice a year during co-processing of hazardous waste and report shall be submitted to the Regional Office of the MoEF&CC.	Noted for compliance during operation.
xv.	Particulate matter emissions from all the stacks shall be less than 30 mg/Nm ³ .	Noted for compliance during operation.
xvi.	DeSOx system shall be provided dry type. NOx level shall be maintained below 600 mg/Nm ³ by using best available technology.	Noted for compliance during operation and plant machinery ordering.
xvii.	Petcoke dosing shall be controlled automatically to control SO ₂ emission from chimney within the prescribed limits.	Noted for compliance during operation.
xviii.	PP shall identify the Source of fluoride emissions and action plan to mitigate the same shall be implemented.	Noted for compliance during operation.
xix.	A proper action plan must be implemented to dispose of the electronic waste generated in the industry.	Noted for compliance during operation and construction.
xx.	Action Plan for firefighting system including provision for flame detectors, temperature actuated heat detectors with alarms, automatic sprinkler system, fixing the location of fire water tanks, separate power system for firefighting, involvement of qualified and trained fire personnel, nearest fire station & time required to reach the proposed site shall be prepared and implemented.	Noted for compliance during operation and detailed plant engineering.
xxi.	All the recommendations made in the risk assessment report shall be implemented and compliance status in this regard shall be furnished to the Regional Office of the MoEF&CC along with the six monthly compliance report.	Noted for compliance.
xxii.	All the commitments made to the public during the Public Hearing/Public Consultation shall be satisfactorily implemented. The action plan based on the social impact assessment study of the project as per the EMP	Noted for compliance. The Plan submitted during appraisal of the project shall be implemented along with site developmental activities.

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Sr.	Conditions	Compliance
	in accordance to the Ministry's OM dated 30.09.2020 shall be strictly implemented and progress shall be submitted to the Regional Office of MoEF&CC.	
xxiii.	The Plastic Waste Management Rules 2016, inter-alia, mandated banning of identified Single Use Plastic (SUP) items with effect from 01/07/2022. In this regard, CPCB has issued a direction to all the State Pollution Control Boards (SPCBs)/Pollution Control Committees (PCCs) on 30/06/2022 to ensure the compliance of Notification published by Ministry on 12/08/2021. The technical guidelines issued by the CPCB in this regard is available at https://cpcb.nic.in/technical-guidelines-3/ . All the project proponents are hereby requested to sensitize and create awareness among people working within the Project area as well as its surrounding area on the ban of SUP in order to ensure the compliance of Notification published by this Ministry on 12/08/2021. A report, along with photographs, on the measures taken shall also be included in the six monthly compliance report being submitted by the project proponents.	Noted for compliance during operation.
xxiv.	The project proponent shall adopt the Clean Air practices like mechanical collectors, wet scrubbers, fabric filters (bag houses), electrostatic precipitators, combustion systems (thermal oxidizers), condensers, absorbers, adsorbers, and biological degradation. Controlling emissions related to transportation shall include emission controls on vehicles as well as use of cleaner fuels. Sufficient numbers of additional truck mounted Fog/Mist water cannons shall be procured and operated regularly inside the project premises and also in the surrounding villages to arrest suspended dust in the atmosphere.	Noted for compliance during operation and plant machinery ordering.
xxv.	The recommendations of the approved Site-Specific Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report to the concerned Regional Office of the MoEF&CC.	Noted for compliance during operation.

B. General Conditions

Sr.	Conditions	Compliance
I.	Statutory Compliance:	
i.	The Environment Clearance (EC) granted to the project/ activity is strictly under the provisions of the EIA	Noted.

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Sr.	Conditions	Compliance
	Notification, 2006 and its amendments issued from time to time. It does not tantamount/ construe to approvals/ consent/ permissions etc., required to be obtained or standards/conditions to be followed under any other Acts/Rules/Subordinate legislations, etc., as may be applicable to the project.	
II.	Air quality monitoring and preservation	
i.	The project proponent shall install 24x7 continuous emission monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R. No. 612 (E) dated 25 th August, 2014 (Cement) and subsequent amendment dated 9 th May, 2016 (Cement) and 10 th May, 2016 (in case of Co-processing Cement); as amended from time to time; and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Noted for compliance during implementation and operation.
ii.	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through labs recognised under Environment (Protection) Act, 1986.	Noted for compliance during implementation and operation.
iii.	The project proponent shall install system carryout to Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.5 in reference to PM emission, and SO2 and NOx in reference to SO2 and NOx emissions) within and outside the plant area at least at four locations (one within and three outside the plant area at an angle of 120°each), covering upwind and downwind directions.	Noted for compliance during implementation and operation.
iv.	The project proponent shall submit monthly summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality /fugitive emissions to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with six-monthly monitoring report.	Noted for compliance during operation.
v.	Appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including fugitive dust from all vulnerable sources, so as to comply prescribed stack emission and fugitive emission standards.	Noted for compliance during implementation and operation.

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Sr.	Conditions	Compliance
vi.	The project proponent shall provide leakage detection and mechanised bag cleaning facilities for better maintenance of bags.	Noted for compliance during operation.
vii.	Pollution control system in the cement plant shall be provided as per the CREP Guidelines of CPCB.	Noted for compliance during operation.
viii.	Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.	Noted for compliance during operation.
ix.	Ensure covered transportation and conveying of raw material to prevent spillage and dust generation; Use closed bulkers for carrying fly ash.	Noted for compliance during operation.
x.	Provide wind shelter fence and chemical spraying on the raw material stock piles; and	Noted for compliance during operation.
xi.	Provide Low NOX burners as primary measures and SCR /NSCR technologies as secondary measure to control NOX emissions.	Noted for compliance during implementation and operation.
xii.	Have separate truck parking area and monitor vehicular emissions at regular interval.	Noted for compliance during operation.
xiii.	Efforts shall be made to reduce impact of the transport of the raw materials and end products on the surrounding environment including agricultural land by the use of covered conveyor belts/railways as a mode of transport.	Noted for compliance during operation.
xiv.	Ventilation system shall be designed for adequate air changes as per ACGIH document for all tunnels, motor houses, cement bagging plants.	Noted for compliance during implementation and operation.
III.	Water quality monitoring and preservation	
i.	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R. No. 612 (E) dated 25 th August, 2014 (Cement) and subsequent amendment dated 9thMay, 2016 (Cement) and 10 th May, 2016 (in case of Co-processing Cement) as amended from time to time; and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Noted for compliance during implementation and operation.
ii.	The project proponent shall regularly monitor ground water quality at least twice a year (pre and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under Environment	Noted for compliance during implementation and operation.

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Sr.	Conditions	Compliance
	(Protection) Act, 1986 and NABL accredited laboratories.	
iii.	Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards.	Noted for compliance during operation.
iv.	Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.	Noted for compliance during operation.
v.	Water meters shall be provided at the inlet to all unit processes in the cement plant.	Noted for compliance during implementation and operation.
vi.	The project proponent shall make efforts to minimize water consumption in the cement plant complex by segregation of used water, practicing cascade use and by recycling treated water.	Noted for compliance during operation.
IV.	Noise and vibration monitoring and prevention	
i.	Noise quality shall be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.	Noted for compliance during operation.
ii.	The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during day time and 70 dB(A) during night time.	Noted for compliance during operation.
V.	Energy Conservation measures	
i.	Waste heat recovery system shall be provided for kiln and cooler.	Noted. Already considered in project concept and shall be implemented along with plant.
ii.	The project proponent makes efforts to achieve power consumption less than 65 units/ton for Portland Pozzolana Cement (PPC) and 85 units/ton for Ordinary Portland Cement (OPC) production and thermal energy consumption of 670 Kcal/Kg of clinker.	Noted for compliance during operation.
iii.	Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly.	Noted for compliance during operation.
iv.	Provide the project proponent for LED lights in their offices and residential areas.	Noted for compliance during operation.
VI.	Waste management	
i.	Used refractories shall be recycled as far as possible.	Noted for compliance during operation.
VII.	Green Belt	
i.	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the program for	Noted for compliance during implementation and operation.

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Sr.	Conditions	Compliance
	reduction of the same including carbon sequestration by trees in the plant premises.	
ii.	Project proponent shall submit a study report within six months on Decarbonization program, which would essentially consist of company's carbon emissions, carbon budgeting/ balancing, carbon sequestration activities and carbon offsetting strategies. Further, the report shall also contain time bound action plan to reduce its carbon intensity of its operations and supply chains, energy transition pathway from fossil fuels to Renewable energy etc. All these activities/ assessments should be measurable and monitorable with defined time frames.	Noted for compliance during implementation and operation.
IX.	Public hearing and human health issues	
i.	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Noted for compliance during operation.
ii.	The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zone and provide Personal Protection Equipment (PPE) as per the norms.	Noted for compliance during operation.
iii.	Occupational health surveillance of the workers shall be done on a regular basis and records maintained.	Noted for compliance during operation.
X.	Environment Management	
i.	The project proponent shall comply with the provisions contained in this Ministry's OM vide F. No. 22-65/2017-IA.III dated 30/09/2020. As part of Corporate Environment Responsibility (CER) activity, company shall adopt villages based on the socio-economic survey and undertake community developmental activities in consultation with the village Panchayat and the District Administration as committed.	Noted.
ii.	The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/ violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.	Noted for compliance during operation.

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Sr.	Conditions	Compliance
iii.	A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of Senior Executive, who will directly to the head of the organization.	Noted for compliance during operation.
XI.	Miscellaneous	
i.	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.	Complied. A public notice informing about grant of EC has been published in two newspapers named " Chhattisgarh Watch " in English and " Amrit Sandesh " on 18 th March 2023 as well as in vernacular language i.e. in Hindi respectively. Copy of Advertisements was submitted along with previous Half Yearly Compliance Report. Newspapers with advertisement have been submitted to the Integrated Regional Office of MoEFCC. Copy of submission receipt was submitted along with previous Half Yearly Compliance Report.
ii.	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	Complied. Copies of the environmental clearance have been submitted to the Heads of local bodies, Panchayats and Municipal Bodies. Copy of acknowledgement receipts was submitted along with previous Half Yearly Compliance Report.
iii.	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.	Noted.
iv.	The project proponent shall monitor the criteria pollutants level namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	Noted for compliance.
v.	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.	Being Complied.
vi.	The project proponent shall submit the environmental statement for each financial year in Form-V to the	Noted for compliance.

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Sr.	Conditions	Compliance
	concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.	
vii.	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	Noted.
viii.	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.	Noted.
ix.	The PP shall put all the environment related expenditure, expenditure related to Action Plan on the PH issues, and other commitments made in the EIA/EMP Report etc. in the company web site for the information to public/public domain. The PP shall also put the information on the left over funds allocated to EMP and PH as committed in the earlier ECs and shall be carried out and spent in next three years, in the company web site for the information to public/public domain.	Noted. The Plan submitted during appraisal of the project shall be implemented during operation.
x.	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).	Noted.
xi.	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / information/monitoring reports.	Noted.
9.	The Ministry reserves the right to stipulate additional conditions, if found necessary at subsequent stages and the project proponent shall implement all the said conditions in a time bound manner. The Ministry may revoke or suspend the environmental clearance, if implementation of any of the above conditions is not found satisfactory.	Noted.
10.	Concealing factual data or submission of false/fabricated data and failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of the Environment (Protection) Act, 1986.	Noted.

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11.	Any appeal against this environmental clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted.
12.	The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter.	Noted.